

# STAND UP 4 GRAIN SAFETY

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Photo: Central Valley Ag

## SEVEN STEPS TO GRAIN SAFETY

- 1 Do not enter a bin where grain is built up on the side
- 2 Turn off and lockout equipment before entering bins or performing maintenance
- 3 Place a trained observer outside of the bin in case of an emergency
- 4 Test the air in the bin before entering
- 5 Use a safety harness and anchored lifeline when entering a bin
- 6 Never walk down grain to make it flow
- 7 Control the accumulation of grain dust through housekeeping



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