

STOP



**Lockout all moving equipment
Guard or cover all floor openings**



**Avoid engulfment - Use a harness and
lifeline
Do not 'walk down' grain
Stay clear of waist deep grain**



**Check Atmosphere: Oxygen= 20.9%
Evaluate for oxygen deficient,
flammable and toxic atmospheres**

**Eliminate and
control all hazards!**



Grain Handling Safety Coalition