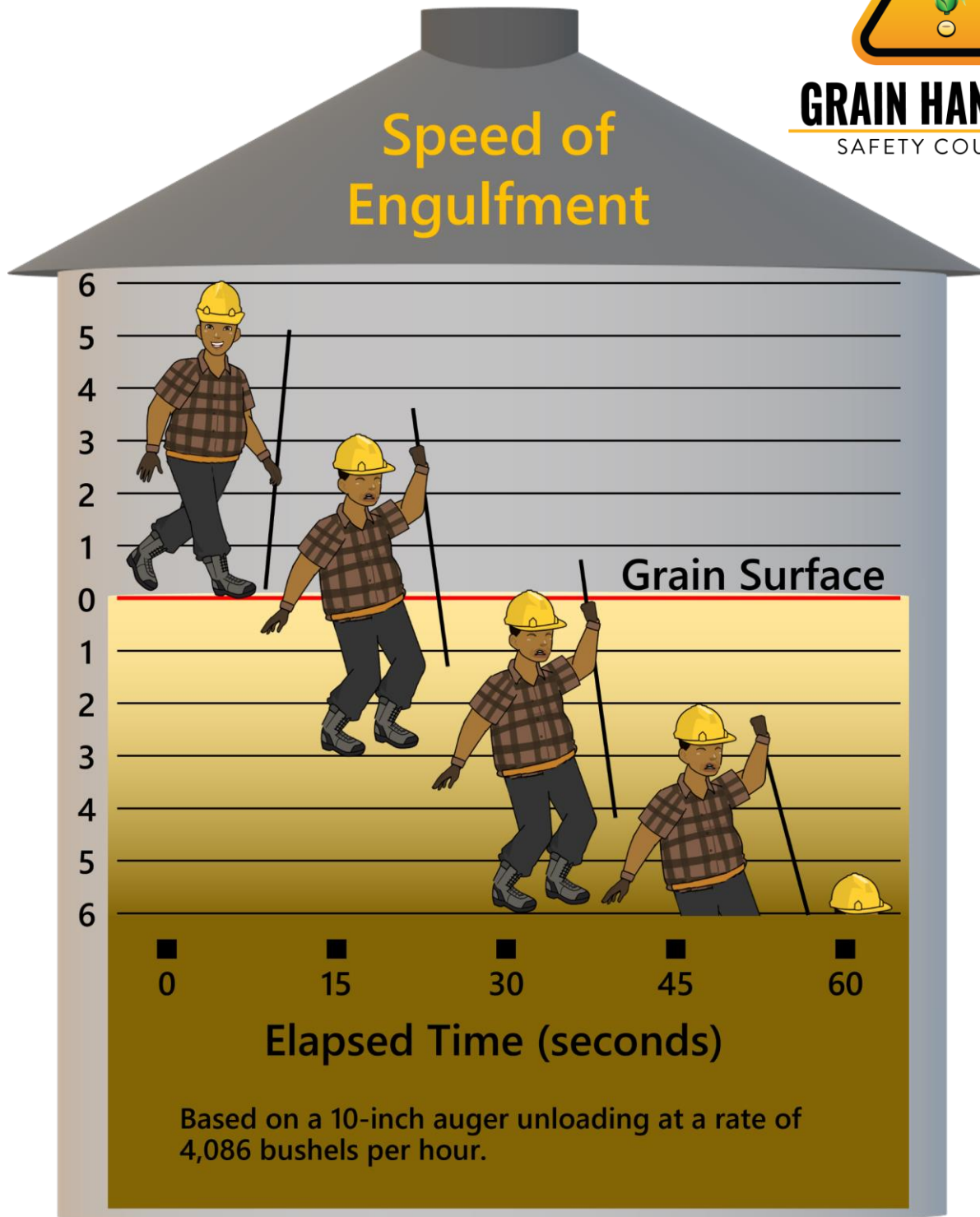




**GRAIN HANDLING**  
SAFETY COUNCIL



## Entrapment is a race you **CANNOT** win!

- 5 seconds buried to knees. Cannot self rescue.
- Less than 60 seconds completely submerged.
- Most augers are larger and faster. Complete engulfment in as little as 15 seconds.